

DIRECT FLEX PIPES



*Gasket Included



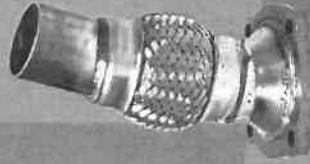
J2028

1999-2002 Volkswagen Jetta 2.8L 6 cyl.
1999-2005 Volkswagen Golf GTI 2.8L 6 cyl.



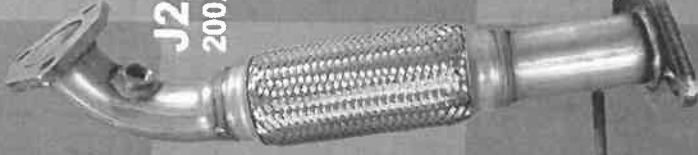
J2079

2002-2005 Buick Rendezvous 3.4L (FWD only)
2006-2007 Buick Rendezvous 3.5L (FWD only)
2002-2005 Chevrolet Venture 3.4L
2002-2004 Oldsmobile Silhouette 3.4L
2001-2005 Pontiac Aztek 3.4L
2002-2005 Pontiac Montana 3.4L



J2071

1999-2004 Volkswagen Beetle 1.8L 4 cyl. (except Turbos)
2000-2001 Volkswagen Golf 1.8L 4 cyl.
2000-2005 Volkswagen Jetta 1.8L 4 cyl.
2000-2006 Volkswagen Golf GTI 1.8 L 4 cyl.



J2080

2002-2006 Mazda MPV 3.0L 6 cyl.



J2086

1999 Buick Riviera 3.8L
2000-2005 Buick Lesabre 3.8L
1999-2005 Buick Park Avenue 3.8L
(excluding Supercharged)
2000-2005 Pontiac Bonneville 3.8L



J2089

2001-2005 Volkswagen Beetle 2.0L
2002-2006 Volkswagen Golf 2.0L
2002-2005 Volkswagen Jetta 2.0L

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DIRECT FLEX

*Gasket Included



GM1

95-00 Chevrolet S-10 2.2L
98-00 GMC S-15 Sonoma 2.2L



GM2

96-99 Pontiac Grand Am A/M DOHC 2.4L
96-99 Pontiac Sunfire 2.4L
97-98 Chevrolet Malibu 4 cyl 2.4L
98 Chevrolet Malibu 6 cyl 3.2L
96-98 Buick Skylark A/M DOHC 2.4L
96-98 Chevrolet Cavalier 2.4L
96-98 Oldsmobile Achieva A/M DOHC 2.4L



GM4

99-02 Chevrolet Cavalier 2.4L
99 Malibu 2.4L
99-01 Oldsmobile Alero VIN T 2.4L
02-04 Oldsmobile Alero VIN F 2.2L
1999 Pontiac Grand Design #2 2.4L
99-01 Pontiac Grand Am SE VIN T 2.4L
02-04 Pontiac Grand Am VIN F 2.2L
99-02 Pontiac Sunfire 2.2L



GM5

96-97 Chevrolet S-10 2.2L
96-97 GMC S-15 Sonoma 2.2L
96-97 Isuzu Hombre 2.2L



GM7

97-01 Chevrolet Lumina 3.1L
01 Chevrolet Impala 3.4L
97-99 Chevrolet Monte Carlo 3.0L
1997 Oldsmobile Cutlass Supreme 3.1L



DS1

95-00 Dodge Stratus 2.0L, 2.4L, 2.5L
96-00 Plymouth Breeze 2.0L
97-00 Plymouth Neon 2.0L
95-00 Chrysler Sebring 2.4L, 2.5L
96-97 Chrysler Cirrus 2.4L
95-98 Chrysler Cirrus LT 2.5L
01-07 PT Cruiser Turbo 2.4L



FC1

95-00 Ford Contour V6 w/ AT 2.5L
85-00 Mercury Mystique V6 w/ AT 2.5L



FT1

00-05 Ford Taurus DOHC VIN S 3.0L
00-07 Ford Taurus DOHC VIN U 3.0L
00-05 Mercury Sable DOHC VIN S 3.0L
00-07 Mercury Sable VIN U 3.0L



VW1

98-00 Volkswagen 2.0L



VW2

06-08 Volkswagen Jetta



GM9

Chevrolet Big Block - Left Side



GM10

Chevrolet Big Block - Right Side



GM12

02-08 Chevrolet Cobalt Auto Tran 4 Cyl. 2.2L, 2.4L
02-09 Chevrolet HHR 4 Cyl. 2.2L, 2.4L
06-09 Saturn Ion 4 Cyl. 2.4L
05-07 Saturn Ion 1, 2, 3, -4 Cyl. 2.2L



GM3

97-04 Chevrolet Monte Carlo 3.4L
98-03 Chevrolet Malibu 3.1L
97-00 Chevrolet Venture 3.4L
00-04 Chevrolet Impala 3.4L
97-04 Buick Century 3.1L
97-98 Buick Regal 3.1L
97-00 Oldsmobile Silhouette 3.4L
97-04 Pontiac Grand Prix 3.1L
97-00 Pontiac Montana/Transport 3.4L



GM6

98-99 Chevrolet Monte Carlo 3.8L
99-05 Chevrolet Cavalier Exc. Code 4 2.2L
05-08 Chevrolet Cobalt 2.2L
06-07 Chevrolet Cobalt 2.4L
06-07 Chevrolet HHR 2.2L, 2.4L
07 Pontiac G5 2.2L, 2.4L
05-07 Saturn Ion 1, 2, 3, 2.2L
05-07 Saturn Ion 3 2.4L



GM8

96-00 Dodge Caravan / Grand Caravan 2.4L
96-01 Dodge Caravan / Grand Caravan 3.3L
96-00 Dodge Caravan 3.8L
96-00 Dodge Grand Caravan 3.8L
96-01 Plymouth Voyager / Grand Voyager 2.4L
96-01 Plymouth Voyager 3.3L, 3.8L
96-00 Plymouth Grand Voyager 3.3L, 3.8L
96-00 Chrysler Town & Country 3.3L, 3.8L



GMB

98-98 Oldsmobile Intrigue K engine 3.8L
99-02 Oldsmobile Intrigue 3.5L
97-03 Pontiac Grand Prix 3.8L



GM11

02-05 Chevrolet Cobalt DOHC VIN F 2.2L
05-08 Chevrolet Cobalt DOHC VIN F 2.2L
05-08 Chevrolet Cobalt VIN B 2.4L
06-08 Chevrolet HHR DOHC 2.2L, 2.4L
06-08 Pontiac G5 DOHC 2.2L
07-08 Pontiac G5 DOHC 2.4L



PG1

97-04 Buick Regal 3.8L
00-05 Chevrolet Impala K Engine 3.8L
04-05 Chevrolet Impala Supercharged 3.8L
99 Chevrolet Lumina VIN K 3.8L
00-05 Chevrolet Monte Carlo K Engine 3.8L
04-05 Chevrolet Monte Carlo Supercharged 3.8L
97-03 Pontiac Grand Prix 3.8L
99 Pontiac GTP Supercharged 3.8L
98-99 Oldsmobile Intrigue K Engine 3.8L
99-02 Oldsmobile Intrigue 3.5L



DC1

1196 -99 Chrysler Town & Country Dodge Caravan Plymouth Voyager 3.0L

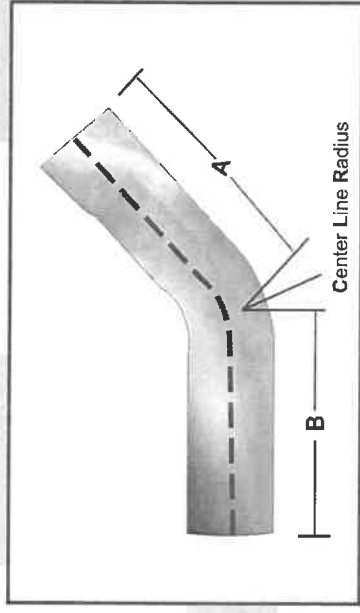
DIRECT FLEX (ORIGINAL NUMBER)	NEW NUMBER
JGM1342L-3BF	GM1
JGM1342L-4B	GM2
JGM2143L-2BF	GM3
JGM2143L-3BF	GM4
JGM1342L-2BF	GM5
JGM2143L-2BFA	GM13
JGM2143L-3LBF	GM6
JGM2123L-2BF	GM7
JGM21242L-2BF	GM8
JGM2126L-BB-3BFL	GM9

JGM2126L-BB-2BR	GM10
JGM2143L-3LBF-C	GM11
JGM2143L-3LBF-CO2	GM12
JFC2128L-3BF	FC1
JDS2123L-4BF	DS1
JFT2004L-2BF	FT1
JIMP1342L-6BF	VW1
JVV2123L-4BF	VW2
JPGP2343L-2BF	PG1
JDC2123L-4BF	DC1
JGM2143L-2BFA	GM13

Universal Elbows



45 and 90 degree Elbows



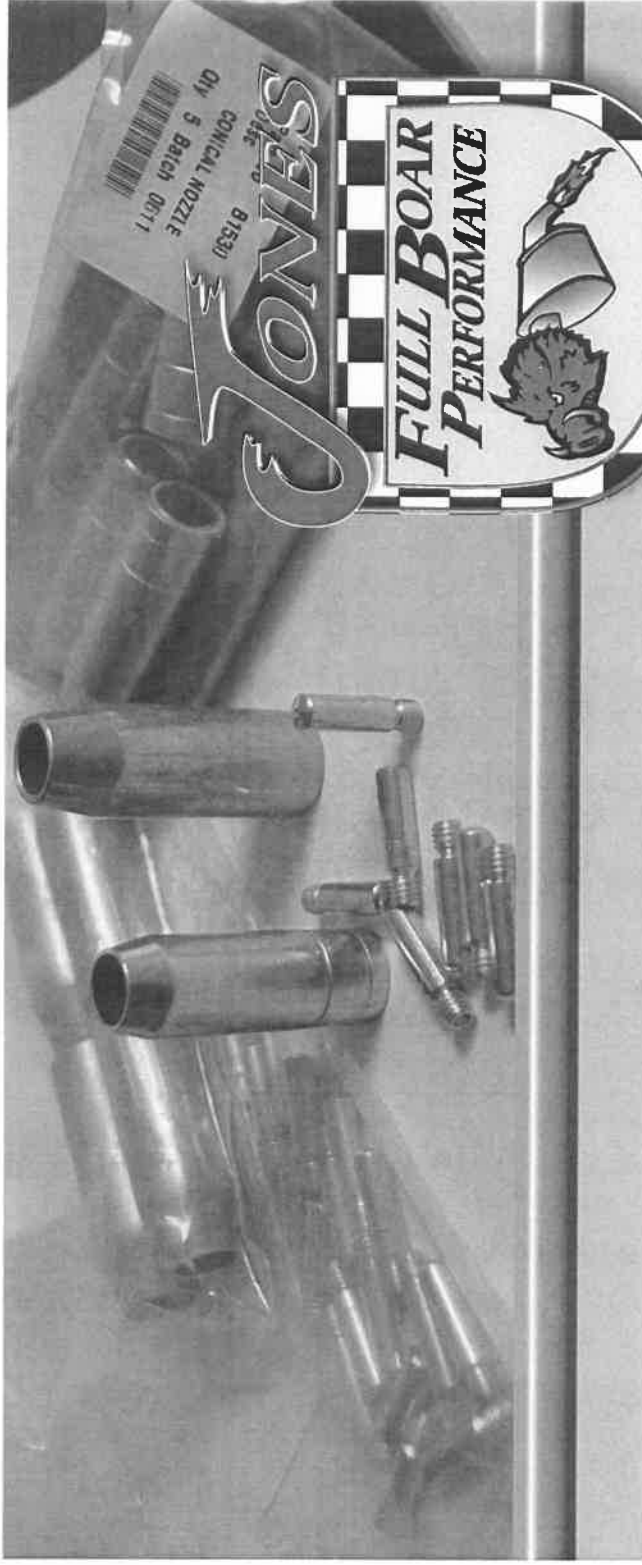
Jones Part No.	Degree Bend	Diameter	Length A	Length B	CLR
JE10313	45	3"	7"	7"	6"
JE10314	45	3 1/2"	8"	8"	7"
JE10736	45	4"	5"	5"	4"
JE10315	45	4"	9 1/4"	9 1/4"	8"
JE10729	45	5"	7"	7"	8"
JE10672	90	2 1/2"	6 3/8"	6 3/8"	4 1/2"
JE10675	90	3"	8"	8 1/4"	6"
JE10757	90	3"	10"	12"	5"
JE10681	90	4"	8"	8"	4.5
JE10678	90	4"	10"	10"	8"
JE10764	90	5"	8 1/2"	8 1/2"	6"
JE10557	90	5"	11"	11"	5 1/2"
JE10320	45	2 1/4"	6"	6"	4"
JE10312	45	2 1/2"	6 3/8"	6 3/8"	4 1/2"
JE10673	90	2 1/4"	6"	6"	4 1/2"



Adamsville Industrial Park, P.O. Box 729
 Adamsville, Tennessee 38310
 phone: 731-632-1255
 fax: 731-632-3058

*All Ends are ID / OD





Specialty Welding Tips & Nozzles

Part No.	Description	Qty.
P11-35	CONTACT TIP ECU 0.9MM/.035" For Tweco Gun	25
M000-066	CONTACT TIP 0.023MM For Miller Gun	25
B1527-08	CONTACT TIP 0.8MM M6 ECU For Binzel Gun	25
M000-067	CONTACT TIP 0.030MM For Miller Gun	25
P11-23	CONTACT TIP 0.6MM ECU For Tweco Gun	25
M000-068	CONTACT TIP 0.035MM For Miller Gun	25
P11-30	CONTACT TIP ECU 0.8MM/.030" For Tweco Gun	25
B1527-06	CONTACT TIP M6 .024" For Binzel Gun	25
P21-50	NOZZLE SELF INSULATED For Tweco Gun	5
M169-715	NOZZLE 1/2, FLUSH TIP For Miller Gun	10
B1530	CONICAL NOZZLE For Binzel Gun	5
M169-725	NOZZLE 5/8, RECESS 1/8 For Miller Gun	5

Adamsville Industrial Park
P.O. Box 729
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The stand is made of 16 gauge aluminized steel and will extend upward to a height of 7 feet.

Part # JMS1

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4 X 9 OVAL 14" MUFFLER 20" OVERALL

MF1224	2" X 2" OFFSET/CENTER
MF1225	2 1/4" X 2 1/4" OFFSET/CENTER
MF1226	2 1/2" X 2 1/2" OFFSET/CENTER
MF1229	3" X 3" OFFSET/CENTER
MF1234	2" X 2" OFFSET/OFFSET
MF1235	2 1/4" X 2 1/4" OFFSET/OFFSET
MF1236	2 1/2" X 2 1/2" OFFSET/OFFSET

4 X 9 OVAL 18" MUFFLER 24" OVERALL

MF1255	2 1/4" X 2 1/4" OFFSET/CENTER
MF1256	2 1/2" X 2 1/2" OFFSET/CENTER
MF1259	3" X 3" OFFSET/CENTER
MF1265	2 1/4" X 2 1/4" OFFSET/OFFSET
MF1266	2 1/2" X 2 1/2" OFFSET/OFFSET

5" X 8" OVAL 18" MUFFLER 24" OVERALL

MF2255	2 1/4" X 2 1/4" OFFSET/CENTER
MF2256	2 1/2" X 2 1/2" OFFSET/CENTER
MF2259	3" X 3" OFFSET/CENTER

5" X 8" OVAL 24" MUFFLER 30" OVERALL

MF2289	3" X 3" OFFSET/CENTER
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5 X 8 OVAL 14" MUFFLER 20" OVERALL

MF2149	2 1/4" X 2 1/4" CENTER/DUAL
MF2158	2 1/2" X 2 1/2" CENTER/DUAL
MF2198	3" X 2 1/2" CENTER/DUAL

5" X 8" OVAL 18" MUFFLER 24" OVERALL (Camaro)

MF2265	2 1/2" X 2 1/2" OFFSET/DUAL
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5 X 8 OVAL 18" MUFFLER 24" OVERALL

MF2251	2 1/2" X 2 1/4" CENTER/DUAL
MF2267	2 1/2" OFFSET/3 & 2 1/2" DUAL
MF2268	2 1/2" X 2 1/2" CENTER/DUAL
MF2278	3" X 2 1/4" CENTER/DUAL
MF2288	3" X 2 1/2" CENTER/DUAL
MF2298	3" X 3" CENTER/DUAL

5 X 8 OVAL 18" MUFFLER 24" OVERALL

MF2468	2 1/2" X 2 1/2" DUAL/DUAL
MF2469	3" X 3" DUAL/ DUAL

5 X 11 OVAL 22" MUFFLER 28" OVERALL

MF2589	3" X 3" OFFSET/CENTER
MF2588	3" X 2 1/2" CENTER/DUAL
MF2579	3" X 3" CENTER/CENTER
MF2590	3" X 3" CENTER/DUAL

5 X 11 OVAL 22" MUFFLER 28" OVERALL

MF2568	2 1/2" X 2 1/2" DUAL/DUAL
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4 X 14 ROUND 14" MUFFLER 20" OVERALL

JXS0445	2 1/4" X 2 1/4" CENTER
JXS0416	2 1/2" X 2 1/2" CENTER
JXS0419	3" X 3" CENTER

4 X 18 ROUND 18" MUFFLER 24" OVERALL

JXS0425	2 1/4" X 2 1/4" CENTER
JXS0426	2 1/2" X 2 1/2" CENTER

























7 X 24 ROUND 24" MUFFLER 30" OVERALL

JXS2772	4" X 4" CENTER
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NOW OFFERING NEW SS SPECIALTY PARTS

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J506015RBK	JCM405099	JCM506099	JDT013B	JDT013C	JDT24013BDL
					
JDT24013C12	JDT24017AC	JDT24017ACBK	JDT24017BF	JDT24096L	JDT24113C
					
JDT24113CBK	JDT24156LBF	JDT24156LKB	JDT24156RBF	JDT24156RBK	JDT24158BF
					
JDT24161BF	JDT25083	JDT25083L	JDT25083R	J408018RSL	J505016TD
J506015RBK	5" ID X 6" OD X 15" OVERALL LENGTH BLACK POWDER COATED 6" ROLLED SLANT				
JCM405099	4" ID X 5" OD X 23" OVERALL LENGTH CHROME ELBOW				
JCM506099	5" ID X 6" OD X 23" OVERALL LENGTH CHROME ELBOW				
JDT013B	2.25" ID X 3.5" OD X 8" OVERALL LENGTH OPEN CASING SLANTED DOUBLE WALL				
JDT013C	2.25" ID X 4" OD X 8" OVERALL LENGTH OPEN CASING SLANTED DOUBLE WALL				
JDT24013BDL	2.25" ID X 7.75" OD X 3.5" X 9.5" OVERALL LENGTH DUAL 3.5" DOUBLE WALL ANGLE				
JDT24013C12	2.25" ID X 4" OD X 12" OVERALL LENGTH OPEN CASING SLANTED DOUBLE WALL				
JDT24017AC	2.25" ID X 3.5" OD X 7" OVERALL LENGTH 3.5" ANGLE DOUBLE WALL				
JDT24017ACBK	2.25" ID X 3.5" OD X 7" OVERALL LENGTH BLACK POWDER COATED, 3.5" ANGLE DOUBLE WALL				
JDT24017BF	2.25" ID X 3.5" OD X 7" OVERALL LENGTH ANGLE DOUBLE WALL WITH BLUE FLAME				
JDT24096L	2.25" ID X 6.25" OD X 3" X 8.5" OVERALL LENGTH DUAL 3" DOUBLE WALL STAGGERED ANGLE TIP				
JDT24113C	2.25" ID X 4" OD X 8" OVERALL LENGTH DOUBLE WALL CLOSED OUTER CASING				
JDT24113CBK	2.25" ID X 4" OD X 8" OVERALL LENGTH BLACK POWDER COATED DOUBLE WALL CLOSED OUTER CASING				
JDT24156LBF	2.25" ID X 7.25" OD X 3.5" X 9.5" OVERALL LENGTH DUAL 3.5" DOUBLE WALL STAGGERED ROLLED SLANT WITH BLUE FLAME				
JDT24156LKB	2.25" ID X 7.25" OD X 3.5" X 9.5" OVERALL LENGTH BLACK POWDER COATED DUAL 3.5" DOUBLE WALL STAGGERED ROLLED SLANT WITH BLUE FLAME				
JDT24156RBF	2.25" ID X 7.25" OD X 3.5" X 9.5" OVERALL LENGTH DUAL 3.5" DOUBLE WALL STAGGERED ROLLED SLANT WITH BLUE FLAME				
JDT24156RBK	2.5" ID X 7.25" OD X 3.5" X 9.5" OVERALL LENGTH BLACK POWDER COATED DUAL 3.5" DOUBLE WALL STAGGERED ROLLED SLANT WITH BLUE FLAME				
JDT24158BF	2.25" ID X 4" OD X 7" OVERALL LENGTH DOUBLE WALL STRAIGHT WITH BLUE FLAME				
JDT24161BF	2.25" ID X 7.25" OD X 3.5" X 9.5" OVERALL LENGTH DUAL 3.5" DOUBLE WALL ROLLED SLANT WITH BLUE FLAME				
JDT25083	2.5" ID X 6.25" OD X 3" X 9.5" OVERALL LENGTH DUAL PARALLEL 3" DOUBLE WALL ANGLE TIP				
JDT25083L	2.5" ID X 6.25" OD X 3" X 9.5" OVERALL LENGTH DUAL 3" DOUBLE WALL STAGGERED ANGLE TIP				
JDT25083R	2.5" ID X 6.25" OD X 3" X 9.5" OVERALL LENGTH DUAL 3" DOUBLE WALL STAGGERED ANGLE TIP				
JDT25101	2.5" ID X 4" OD X 5.25" OVERALL LENGTH DOUBLE WALL ANGLE				
J408018RSL	4" ID X 8" OD X 18" OVERALL LENGTH ROLLED SLANT				
J505016TD	5" ID X 5" OD X 16" OVERALL LENGTH BOLT ON/WELD ON TURNDOWN				



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- .035" 33 lb. #WW03533
- .035" 44 lb. #WW03544

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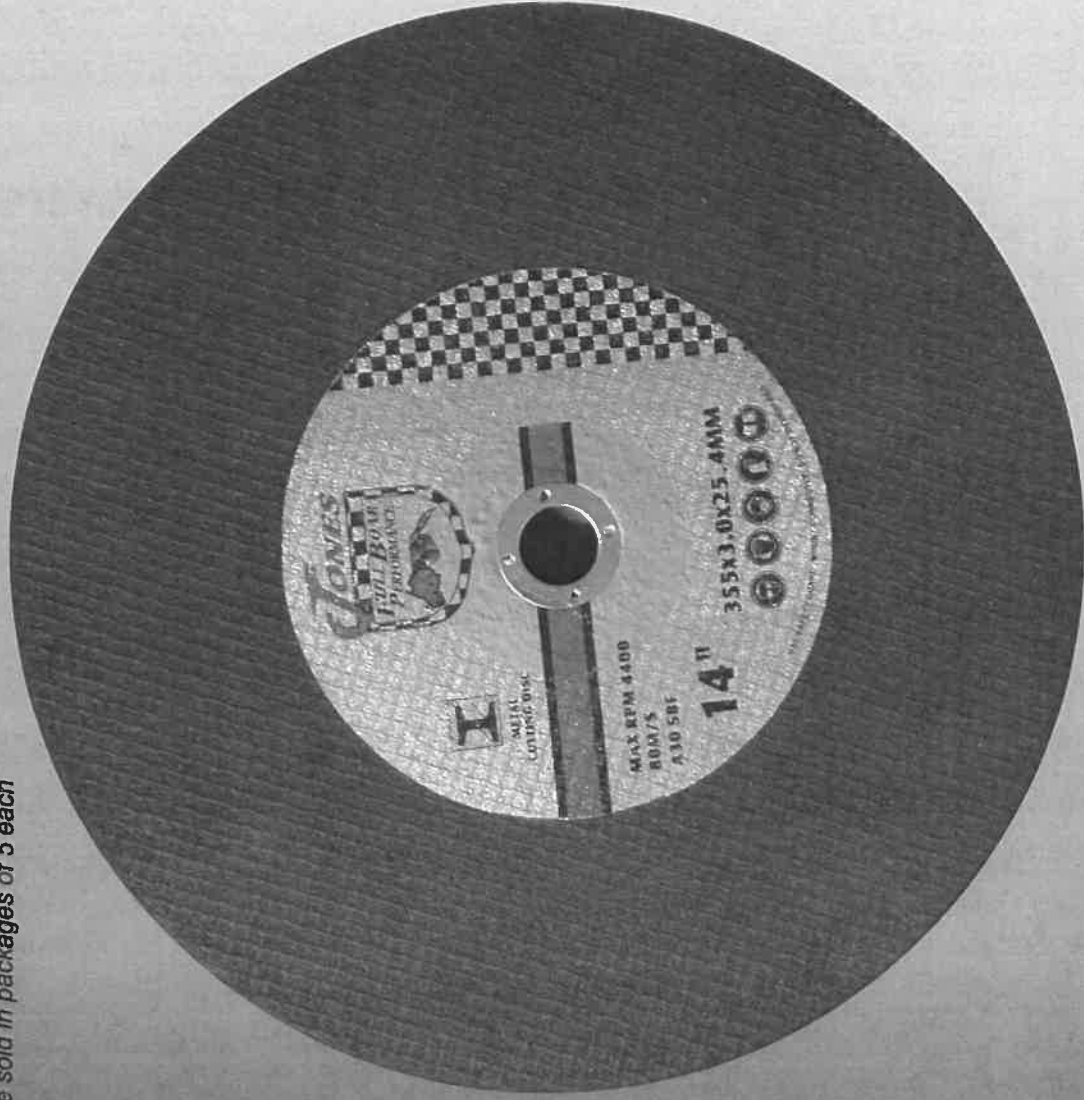
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